

# ISO 15189: 2022 – Key Quality Management System Clauses



## **Processes**

Pre-examination (7.2)

**Examination (7.3)** 

Post-examination (7.4)

Result reporting (7.4.1)

Documents and document control (8.2, 8.3)

Risk Management (5. 6, 7.8, 8.5)

## **Improving Processes**

Non-conforming work (7.5)
Improvement (8.6)
Corrective action (root

cause analysis) (8.7)

Risk Management (5. 6, 7.8, 8.5)



## **Monitoring Processes**

Objectives and policies (5.5)

Complaints (7.7)

Evaluations (internal audits) (8.8)

Management reviews (8.9)

Risk Management (5. 6, 7.8, 8.5)

### **Resources and Infrastructure**

Personnel (6.2)

Facilities (6.3)

**Equipment (6.4, 6.5)** 

Reagents and consumables (6.6)

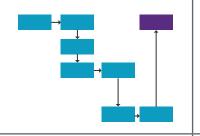
Externally provided products and services (6.8)

Control of data and information management (7.6)

Risk Management (5. 6, 7.8, 8.5)



## Frequent Areas of Nonconformance and Improvement Opportunities



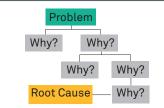
#### **Processes**

- Not planning for risk when designing processes
- Not investigating how processes interact and the resulting risks
- Not involving the process users and not testing processes before official release

Risks	Priority	

#### **Risk Management**

- Not using existing communication systems, eg, shift reports, as opportunities to identify risk
- Not mistake proofing processes
- Not monitoring the culture to make sure people feel able to speak up about risks



#### **Corrective Action**

- Shallow root cause analysis eg, asking only one Why?
- Blaming people instead of analyzing processes for weaknesses
- Blaming learners instead of training



#### Internal Audit

- Checklist approach, versus a true process audit
- Poor selection and preparation of auditors
- Not considering risk when scheduling audits, eg, high risk areas, frequency of occurrences, new testing



#### **Documents and Document Control**

- Not keeping work aids and other secondary documents under control
- Creating difficult-to-follow procedures, eg, wall of words



#### **Management Review**

- Measuring things, but not doing anything about them; lack of follow up
- Not communicating outcomes to laboratory staff



#### Resources

- Not planning for gaps in staffing; not cross training staff
- Lack of standard process for inventory management and equipment maintenance
- Lack of evaluation of suppliers